1 Identification of substance:

- Product details:
- Trade name: $\alpha$-Fe$_2$O$_3$
- Stock number: 3310DX
- Manufacturer/Supplier: SkySpring Nanomaterials, Inc.
  2935 Westhollow Dr., Houston, TX 77082, USA
  Phone: 281-870-1700
  Fax: 281-870-8002
  Email: sales@ssnano.com

2 Composition/Data on components:

- Chemical characterization:
  Description: (CAS#)
  Iron (III) oxide (CAS# 1309-37-1), 100%
- Identification number(s):
- EINECS Number: 215-168-2

3 Hazards identification

- Hazard description: Xi Irritant
- Information pertaining to particular dangers for man and environment
  R 36/37/38 Irritating to eyes, respiratory system and skin.

4 First aid measures

- After inhalation
  Supply fresh air. If required, provide artificial respiration. Keep patient warm.
  Seek immediate medical advice.
- After skin contact
  Immediately wash with water and soap and rinse thoroughly.
Seek immediate medical advice.

- **After eye contact**
  Rinse opened eye for several minutes under running water.
  Then consult a doctor.

- **After swallowing** Seek immediate medical advice.

### 5 Fire fighting measures

- **Suitable extinguishing agents**
  Product is not flammable. Use fire fighting measures that suit the surrounding fire.

- **Protective equipment:**
  Wear self-contained respirator.
  Wear fully protective impervious suit.

### 6 Accidental release measures

- **Person-related safety precautions:**
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation

- **Measures for environmental protection:**
  Do not allow material to be released to the environment without proper governmental permits.

- **Measures for cleaning/collection:**
  Ensure adequate ventilation.

- **Additional information:**
  See Section 7 for information on safe handling
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

### 7 Handling and storage

- **Handling**

- **Information for safe handling:**
  Keep container tightly sealed.
  Store in cool, dry place in tightly closed containers.
  Ensure good ventilation at the workplace.
• **Information about protection against explosions and fires:**
The product is not flammable

• **Storage**

• **Requirements to be met by storerooms and receptacles:**
No special requirements.

• **Information about storage in one common storage facility:**
Do not store together with oxidizing and acidic materials.

• **Further information about storage conditions:**
Keep container tightly sealed.
Store in cool, dry conditions in well sealed containers.

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### 8 Exposure controls and personal protection

• **Additional information about design of technical systems:**
Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

**Components with limit values that require monitoring at the workplace:**

Iron (III) oxide

<table>
<thead>
<tr>
<th></th>
<th>mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH TLV</td>
<td>5</td>
</tr>
<tr>
<td>Austria MAK</td>
<td>6 (dust)</td>
</tr>
<tr>
<td>Belgium TWA</td>
<td>5 (fume)</td>
</tr>
<tr>
<td>Denmark TWA</td>
<td>3.5 (Fe)</td>
</tr>
<tr>
<td>Finland TWA</td>
<td>5 ppm (fume)</td>
</tr>
<tr>
<td>France VME</td>
<td>5 (fume)</td>
</tr>
<tr>
<td>Germany MAK</td>
<td>6 (fume)</td>
</tr>
<tr>
<td>Korea TLV</td>
<td>5</td>
</tr>
<tr>
<td>Netherlands MAC-TGG</td>
<td>10</td>
</tr>
<tr>
<td></td>
<td>5 (fume)</td>
</tr>
<tr>
<td>Norway TWA</td>
<td>3</td>
</tr>
<tr>
<td>Poland TWA</td>
<td>5 (fume); 10-STEEL</td>
</tr>
<tr>
<td>Sweden NGV</td>
<td>3.5 (fume)</td>
</tr>
<tr>
<td>Switzerland MAK-W</td>
<td>6 (fume)</td>
</tr>
<tr>
<td>United Kingdom TWA</td>
<td>5(Fe); 10(Fe)-STEEL</td>
</tr>
<tr>
<td></td>
<td>10 (rouge, total inhalable dust)</td>
</tr>
<tr>
<td></td>
<td>4 (rouge, respirable dust)</td>
</tr>
<tr>
<td>OSHA PEL</td>
<td>15 (total dust)</td>
</tr>
</tbody>
</table>
5 (respirable fraction)

- **Additional information:** No data

- **Personal protective equipment**

- **General protective and hygienic measures**
The usual precautionary measures for handling chemicals should be followed. Keep away from foodstuffs, beverages and feed. Remove all soiled and contaminated clothing immediately. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.

- **Breathing equipment:** Use suitable respirator when high concentrations are present.

- **Protection of hands:** Impervious gloves

- **Eye protection:** Safety glasses

- **Body protection:** Protective work clothing.

9 **Physical and chemical properties:**

- **General Information**

- **Form:** Powder

- **Color:** Red-brown

- **Odor:** Odorless

<table>
<thead>
<tr>
<th>Value/Range</th>
<th>Unit</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point/Melting range:</td>
<td>1565 °C</td>
<td></td>
</tr>
<tr>
<td>Boiling point/Boiling range:</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Sublimation temperature / start:</td>
<td>Not determined</td>
<td></td>
</tr>
<tr>
<td>Flash point:</td>
<td>Not applicable</td>
<td></td>
</tr>
</tbody>
</table>
• **Flammability (solid, gaseous)**: Product is not flammable.

• **Ignition temperature**: Not determined

• **Decomposition temperature**: Not determined

• **Danger of explosion**: Product does not present an explosion hazard.

• **Explosion limits**:
  - **Lower**: Not determined
  - **Upper**: Not determined
  - **Vapor pressure**: Not determined

• **Density**: at 20 °C 5.24 g/cm³

• **Solubility in / Miscibility with**
  - **Water**: Insoluble
  - Not determined

### 10 Stability and reactivity

• **Thermal decomposition / conditions to be avoided**: Decomposition will not occur if used and stored according to specifications.

• **Materials to be avoided**:
  - Acids
  - Oxidizing agents
  - Aluminum/aluminum alloys.
  - Magnesium

• **Dangerous reactions** No dangerous reactions known

• **Dangerous products of decomposition**: Metal oxide fume

### 11 Toxicological information

• **Acute toxicity**:

• **Primary irritant effect**:

• **on the skin**: Irritant to skin and mucous membranes.
• on the eye: Irritating effect.

• Sensitization: No sensitizing effects known.

• Other information (about experimental toxicology): Tumorigenic effects have been observed on tests with laboratory animals.

• Subacute to chronic toxicity: Iron compounds may cause vomiting, diarrhea, pink urine, black stool, and liver damage. May cause damage to the kidneys. Irritating to the respiratory tract, they may cause pulmonary fibrosis if dusts are inhaled.

• Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. ACGIH A4: Not classifiable as a human carcinogen: Inadequate data on which to classify the agent in terms of its carcinogenicity in humans and/or animals. The Registry of Toxic Effects of Chemical Substances (RTECS) contains tumorigenic and/or carcinogenic and/or neoplastic data for components in this product.

12 Ecological information:

• General notes: Do not allow material to be released to the environment without proper governmental permits.

13 Disposal considerations

• Product:

• Recommendation Consult state, local or national regulations to ensure proper disposal.

• Uncleaned packagings:

• Recommendation: Disposal must be made according to official regulations.

14 Transport information
Not a hazardous material for transportation.

- **DOT regulations:**
- **Hazard class:** None
- **Land transport ADR/RID (cross-border):**
  - **ADR/RID class:** None
- **Maritime transport IMDG:**
  - **IMDG Class:** None
- **Air transport ICAO-TI and IATA-DGR:**
  - **ICAO/IATA Class:** None
- **Transport/Additional information:**
  Not dangerous according to the above specifications.

### 15 Regulations

- **Product related hazard informations:**
- **Hazard symbols:** Xi Irritant
- **Risk phrases:**
  36/37/38 Irritating to eyes, respiratory system and skin.
- **Safety phrases:**
  26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
  37/39 Wear suitable gloves and eye/face protection.

- **National regulations**
  All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical Substance Inventory.

- **Information about limitation of use:**
  For use only by technically qualified individuals.

### 16 Other information:
Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.